



▽ GEAR HEAD SPINDLE SPECIFICATIONS-(TABLE-2)

MODEL	SPECIFICATIONS (S=1/2)	
STRAIGHT TYPE	1.26 (32)	$\phi 0.3149_{-0.0006}^{\pm 0} (\phi 8_{-0.015}^0)$
S6SA3B(B1) ~S6SA250B(B1)		
D-CUT TYPE	1.26 (32)	$0.276_{-0.004}^{\pm 0} (7_{-0.1}^0)$
S6DA3B(B1) ~S6DA250B(B1)		
KEY TYPE	1.26 (32)	KEY SPEC
S6KA3B(B1) ~S6KA250B(B1)	 $0.118_{+0.001}^{\pm 0} (3_{+0.025}^0)$	 $0.118_{-0.001}^{\pm 0} (3_{-0.025}^0)$

▽ \*L (TABLE-1)

GEAR RATIO	SIZE (inch [mm])
S6□A3B(B1) ~ S6□A18B(B1)	1.18 (30)
S6□A20B(B1) ~ S6□A250B(B1)	1.57 (40)

NOTE

1. TYPE : GEAR HEAD
2. ROTATION : VIEWED FROM SHAFT END C.W. or C.C.W.
3. END PLAY : 0.02inch (0.5mm) Max.

DATE	SIGN	NOTE	REVISION
MATERIAL	SURFACE FINISH	SCALE	TOLERANCE
		1/1	$\pm 0.04 [1.0]$
DRAWN	DESIGN	CHECK	APPR.
J.Y.JUNG	H.W.LEE	B.Y.JEONG	NAME
2012.05.18	2012.05.18	2012.05.18	
SPG Co., Ltd.		DATE	DWG NO.

GEAR HEAD ASS'Y  
S6 □ A □ B(B1)